

## ENGINEERING CHANGE NOTICE

Date: 99.11.01	ECN #: 241	
Project No.: D205-564	Created By: KE	Checked By: [initials]
Project Name: 205 Bearpaws	Approved By: (proj. manager) KE	Approved By: (management if req'd) N/A

## Description of Change:

Revised D2522 to rev. E → Dwg now re-formatted to allow different heights on 2" radius clamps.

Released DSI 9171 rev A → Service instruction for 205 bearpaws to replace bolt and clamps to permit larger gap (ie better fit) per Preventative Action Report 043.

→ D2522 replaced w/ 02522-074 clamp  
→ AN4-17A bolt replaced w/ AN4-17A

Notification/Acceptance	Affected ✓	Authorization
QA	✓	PAR 043
Production	✓	
Planning	✓	
Marketing	✓	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File	✓		KE	99.11.01	KE 99.11.01
Update Pink File	✓		"	"	KE "
Update D-Part Master Binder	✓		"	"	KE "
Update Grey Project Binder	✓		"	"	KE "
Update DEO Binder	✓		"	"	KE "
Update Master Document List		✓			
Update Drawing Approval Record	✓		"	"	KE 99.11.01
Update Change Record form	✓		"	"	KE 99.11.01
Move Electronic File	✓		"	"	KE 99.11.01
Notify TCA of Change	✓		"	A SAP	N/A SEE ECN 261
Notify FAA of Change		✓			

## Notes:

- Clamps are now to be laser cut. Get quotes. [KY]
- Kits in stock are OK and can still be sold but clamps and bolts should be swapped as soon as new clamps are available (after laser cutting & forming)
- All kits in progress should have new clamps & bolts & DSI 9171, unless an order comes in, → ship existing kit. (chg004) <sup>added</sup>
- D205-564-011 will be at Change 005 with these new clamps.
- Update labels on kits as they are changed (w/ new change #)
- Update IPP for D205-564-011 to pick AN4-17A and D2522-074
- Update IPP for D2522 to read D2522-074... include flat length for laser cutting